



ARBORCOAT[®]

WATERBORNE EXTERIOR STAIN

SOLID COLOR 640

Features

- Ideal for pressure treated, cedar, and redwood
- Excellent color retention and durability
- Excellent flow & leveling
- Self priming on most substrates
- Premium quality product with excellent resistance to blistering and peeling
- Unsurpassed resistance to mildew growth on the stain film
- Easy application with soap and water clean up

Recommended For

Residential or commercial applications where a premium quality finish is desired. New or old un-weathered wood, properly weathered wood, and previously painted or stained wood. An ideal choice for staining older weathered composite decks.

General Description

This premium quality product masks the grain of the wood without obscuring its texture. It has been formulated to protect and beautify all types of wood decks including cedar, redwood, and pressure treated lumber. It features easy application, a highly durable matte finish, fast dry, water cleanup, and excellent color retention. It is also a great product for coating older weathered Composite decks.

Limitations

- Do not apply when air and surface temperatures are below 40°F (4.4°C).
- Moisture content of wood substrate must be below 15%.
- When used as a deck stain, allow to dry for 48 hours before putting furniture back on decks and returning to service.
- Newly stained surfaces should be allowed to dry 30 days before washing.

Product Information

Colors:—Standard: Not available	Technical Data[◇]	Pastel Base
—Gennex[®] Tint Bases: 1X, 2X, 3X, & 4X	Vehicle Type	100% Acrylic Latex
—Special Colors: Contact your Benjamin Moore representative	Pigment Type	Titanium Dioxide
Certification: VOC compliant in all regulated areas. Master Painters Institute MPI #16	Volume Solids	38%
Technical Assistance Available through your local authorized independent Benjamin Moore [®] retailer. For the location of the retailer nearest you, call 1-800-826-2623, see www.benjaminmoore.com , or consult your local Yellow Pages.	Coverage per Gallon at Recommended Film Thickness	300 – 400 sq. ft.
	Recommended Film Thickness	– Wet 4.0 – 5.3 mils – Dry 1.9 – 1.4 mils
	Dry Time @ 77°F (25°C) @ 50% RH	– To Touch 1 Hour – To Recoat 3 - 4 Hours
	Dries By	Evaporation, Coalescence
	Viscosity	94 ± 3 KU
	Flash Point	None
	Gloss / Sheen	Matte (0 -6 @85°)
	Surface Temperature at Application	– Min. 40°F – Max 90°F
	Thin With	See Chart
	Clean Up Thinner	Clean Water
	Weight Per Gallon	11.9 lbs
	Storage Temperature	– Min. 40°F – Max 90°F
	Volatile Organic Compounds (VOC)	
	93 Grams/Liter	.78 lbs./Gallon

[◇] Reported values are for Pastel Base. Contact Benjamin Moore for values of other bases or colors

Surface Preparation

Can be used over previously painted and stained wood that is in good condition. If general peeling is present all previous coatings should be removed.

Optimal performance is achieved when the product is applied to a clean, dry and absorbent wood substrate.

New Wood: Smooth planed wood siding, trim, or deck boards must be sanded thoroughly or treated with Benjamin Moore® Brighten, Brightener & Neutralizer (317) to break the "mill glaze" and allow proper penetration and adhesion. After prep is complete, test for penetration by applying a few drops of water to the dry substrate. If the water does not quickly penetrate, repeat prep or consult your Benjamin Moore® retailer.

Weathered Wood: Prior to staining, weathered wood must be treated with Benjamin Moore® Restore, for Gray & Weathered Wood (316), following label directions, until a sound surface is obtained (loose or damaged wood fibers removed).

Previously Stained Surfaces: Can be used over previously painted and stained wood that is in good condition. If general peeling is present on decks all previous coatings should be removed by sanding with an On Floor machine or using Benjamin Moore® Remove, Finish Remover (315).

Un-weathered areas such as eaves, ceilings, overhangs or protected wall areas must be washed with Benjamin Moore® Clean, Multi-Purpose Cleaner (318) and rinsed with a strong stream from a garden hose to remove surface salts that can interfere with proper adhesion.

Weathered Composite Decks: Prior to Staining, the entire area should be properly cleaned using Benjamin Moore® Composite Deck Cleaner (313). Allow the cleaned deck to completely dry prior to staining.

Mildew: Stains from mildew must be removed by cleaning with Benjamin Moore® Clean (318) prior to coating the surface.

Caution: Refer to the 313, 315, 316, 317 and 318 technical data and material safety data sheets for instructions on their proper use and handling.

WARNING! If you scrape, sand or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Primer/Finish Systems

Previously Stained, Painted, or Sealed Wood:

Primer: This product is self-priming on most surfaces.

Finish: Apply 1 coat of Arborcoat® Waterborne Solid Color Deck & Siding Stain (640). If needed to obtain complete hiding, a second coat may be applied.

New Wood or Properly Prepared Weathered Wood:

This product is self-priming on most surfaces. Tannin rich woods such as redwood or cedar should be primed with Benjamin Moore® Alkyd Stain Primer (366) or Fresh Start® All Purpose 100% Acrylic Primer (N023).

Finish: Apply 1 or 2 coats Arborcoat® Waterborne Solid Color Deck & Siding Stain (640). Two coats provide optimal performance on bare wood surfaces.

Composite Decking:

Primer: This product is self-priming when used on properly cleaned weathered composite decking

Finish: Apply 2 coats of Arborcoat® Waterborne Solid Color Deck & Siding Stain (640)

Application

Stir thoroughly before using and often during application. Apply using a synthetic bristle brush, roller, or spray. Back-brushing is recommended with roller or spray application. To help eliminate lap marks, stain only a few boards at a time keeping the leading edge "wet." Do not stain when temperature of air and surface is below 40°F (4.4°C). **CAUTION:** The stained deck may become slippery when wet.

In can color may differ from the final dried finish.

Thinning/Cleanup

Conditioning with Benjamin Moore® 518 Extender may be necessary under certain conditions to adjust open time or spray characteristics. The chart below is for general guidance		
	Mild conditions	Severe conditions
	Humid (RH>50%) with no direct sunlight & with little to no wind	Dry (RH<50%), in direct sunlight, or windy conditions
Brush: Nylon/Polyester	No Thinning Necessary	Add 518 Extender or water:
Roller: Premium Quality Nylon/Polyester		Max of 8 fl. oz. to a gallon of stain
Spray: Airless* Pressure: 2000 - 2500 psi Tip: 0.013 - 0.017"		Never add other stains, paints or solvents.

Use soap and water.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry empty containers may be recycled in a can recycling program. **Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.**

Environmental, Health & Safety Information

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer's directions for respirator use. Close container after each use. Wash thoroughly after handling.

WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects, or other reproductive harm.

FIRST AID: In case of eye contact, flush with water for 15 minutes; for skin, wash with soap and water. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL — Absorb with inert material and dispose of as specified under "Thinning/Cleanup".

**KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING**

Refer to Material Safety Data Sheet for additional health and safety information.